



PO BOX 1890 SAN PEDRO, CA  
310-830-6672

## INSTALLATION/ASSEMBLY RECOMMENDATIONS

### 24" PIT / 32" PIT

**NOTE: READ THESE RECOMMENDATIONS COMPLETELY BEFORE STARTING TO INSTALL OR ASSEMBLE THIS PRODUCT. IF YOU REQUIRE FURTHER INFORMATION, PLEASE CALL OUR OFFICES AT 310-830-6672.**

Due to the size of this product, it is shipped unassembled to reduce your freight rate as well as the possibility of shipping damage. Assembly is easy and will acquaint you with Norbert's exclusive interchangeable filler feature. Procedures for assembling 24" and 32" pits are very similar. Where they differ follow the steps for your specific pit.

Supplied components are as follows:

- a. Pit cover bottom section (solid vinyl material on bottom with velcro on exterior upper walls).
- b. Pit top cover section (breather mesh material on top with velcro on interior walls)
- c. One can of spray foam adhesive
- ci. Foam filler (as described below):

| 24" Pit  | 32" Pit  |
|--|--|
| d. Two 6" thick plain polyfoam slabs.<br>e One 6" thick polyfoam slab with ripples running lengthwise.<br>f. One 6" thick polyfoam slab with ripples running widthwise | d. Two 7" thick plain polyfoam slabs<br>e. One 6" thick polyfoam slab with ripples running lengthwise.<br>f. Two 6" thick polyfoam slab with ripples running widthwise |

1. You'll need a large clean area (free-x floor area is ideal) to assemble your pit. No tools required. Foam glue is supplied to repair any foam seam separation (if any) and for use in Step 3 below. Follow instructions on can.

2. Stack filler foam sections as described below :

| 24" Pit  | 32" Pit   |
|--|---|
| a. One 6" thick solid foam slab on bottom<br>b. Slab with widthwise ripples with ripples facing upwards.<br>c. Slab with lengthwise ripples facing downwards.<br>d. One 6" thick solid foam slab on top. | a. One 7" thick solid foam slab on bottom.<br>b. Slab with widthwise ripples with ripples facing upwards.<br>c. Slab with lengthwise ripples facing downwards.<br>d. Slab with widthwise ripples facing upwards.<br>e. One 7" thick solid foam slab on top (the softer of the two). |

3. Working your way around the stack, spray a small amount of adhesive onto top & bottom surfaces of each slab in stack including inward facing corner surfaces of top and bottom slabs. The idea is to bond entire stack together so that it won't shift out of line during assembly. Glue will begin to get tacky in about a minute. As it does, pinch all surfaces together until all slabs are bonded together.

4. Unfold bottom cover section. Reach inside and push corners out completely.

5. Pull cover bottom over foam filler stack.

6. Flip pit over. You may need to lift and shake the foam to ensure it is properly in place. If necessary, reach into corners and adjust until bottom corners of foam fill out corners of cover. .

7. Pull top cover section over foam and adjust until all four corners are in line. Pull taut and fasten velcro on inside of top cover to velcro on sides of bottom cover.

*TIP: Periodically remove foam stack from cover, flip it over and reassemble to promote even wear*

If you have any questions please call Norbert's at 310-830-6672